





Model Yukti  
248



Rolling Shutter Patti Making Machine







# ***Shutter door***

# ***ROLL FORMING MACHINE***

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## ***PROJECT SHOW***





## **PLC Controller**

**High efficiency  
and safety wired  
remote control**



**High quality and  
stability shutter door  
roll forming machine**

**Adopt new punching  
technology punching  
hole device**



**High precision and  
efficiency hydraulic  
cutting device**

**Roller material adopt Die  
steel 9Cr2MO, heat treatment  
hardness hrc56-58, precision  
grinding inside hole and surface  
perfect Machining**







### ⌵ Manual uncoiler

**Usage:** It is used to support the steel coil and uncoil it in a turnable way. The steel coil is uncoiled by hand.

**Loading capacity:** 5T

**Inner diameter:** 500-508mm



### ⌵ Roller system

**Material of rollers:** 45# steel, roller surfaces polishing, hard plating. The polished surface and the heat treatment towards the molds also can keep the molding plate surface smooth and not easy to be marked when it is being stamped.



④ Hydraulic system

**Power:**4kw

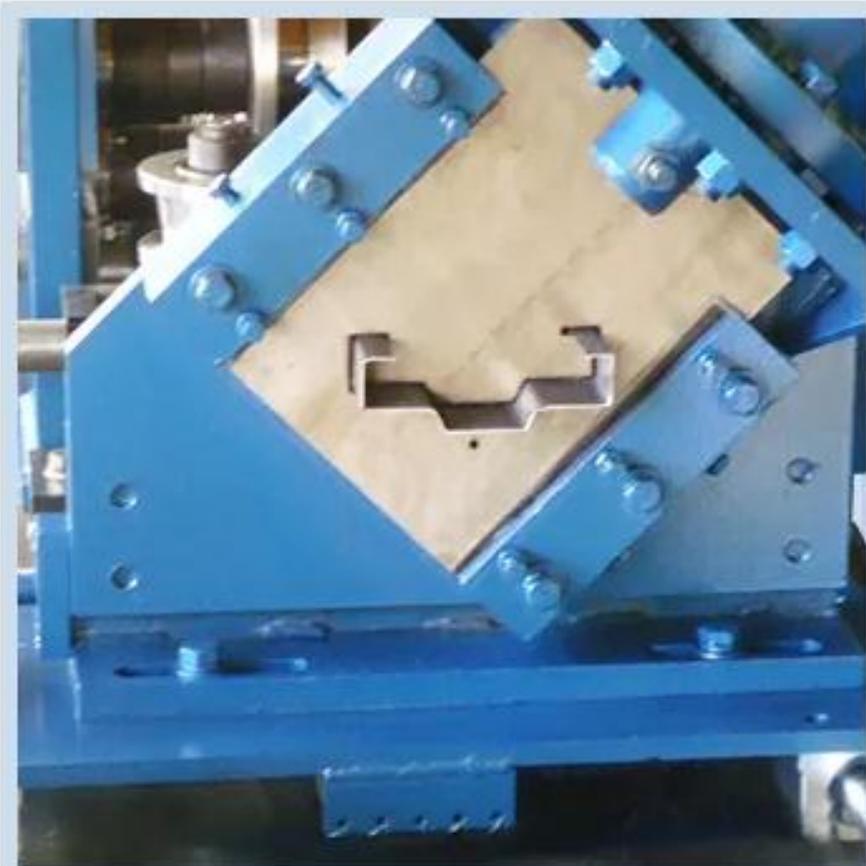
**Hydraulic oil:** 40#

hydraulic oil into the hydraulic oil tank ,the pump drive the cutter machine to begin the cutting job.



④ Computer control cabinet

The target piece's length is adjustable and digit of it can be adjusted. Computed mode has two modes: automatic and manual one. The system is easy to operate and use



⌵ Cutting system

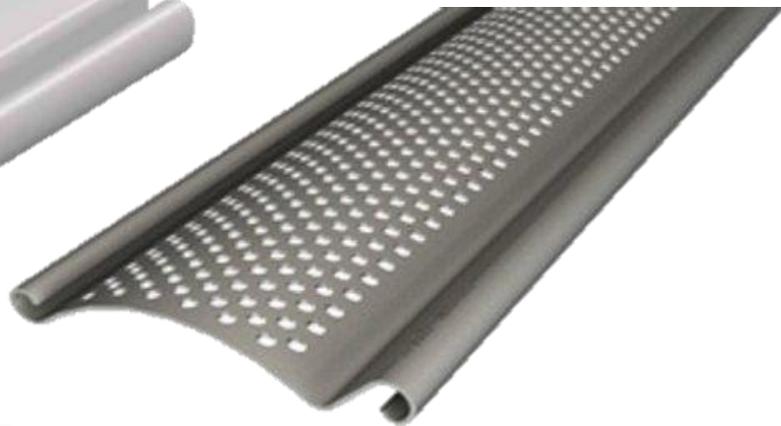
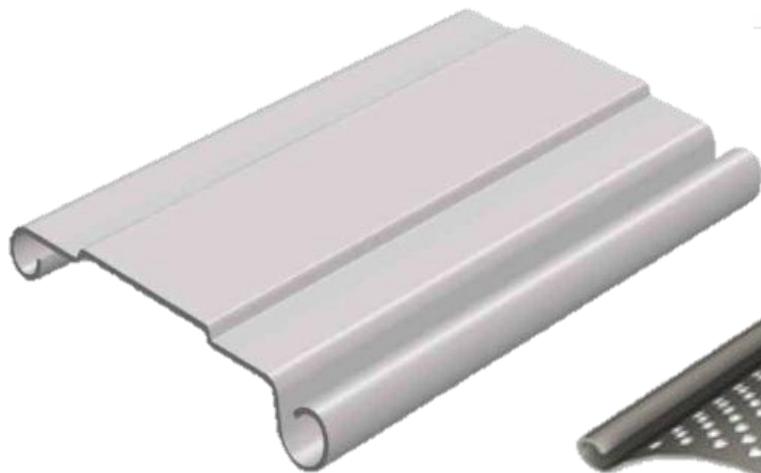
Material of the cutting:Cr12Mov with quenched treatment.It can decide cut panel dimension according to the hydraulic drive and PLC computer control system.



⌵ Receiving table

It adopts welded steel and supported roller to transmit the products,which is used to collect the finished products.





## Technical Details:-

**Model:-** Yukti 248. **Warranty:-** 1 Year. **Warranty Provider:-** Yuktiraj Pvt Ltd. **Service:-** Online. **Total Power:-** 4kw. **Rows of rollers:-**12. **Overall Size:-** 4.5\*1.0\*1.3m. **Product Weight:-**48kg. **Voltage:-**220V. **Certification:-** CE. **Productivity:-** 10-15m/min. **Power Source:-** Electric Motor. **Made From:-** carbon steel coated. **Diameter of shaft:-**  $\phi$  50mm. **Voltage:-** 380v. 3 phase 50Hz. **Suitable Material:-** Colored Steel plate, Galvanized Board, Aluminum Plate. PI, PPGI, PPGL. **Shaft material:-** High grade 45# forged steel. **Material thickness:-** 0.3-1.2 mm. **Roller material:-** High grade 45# forged steel, **Weight:-** 2 tons. **Control system:-** PLC. **Cutting blade material:-** Cr12 Heat Treatment.



**Price:- 16,00,000 INR + 18% GST 2,88,000 INR Total Payable 18,88,000 INR.**

## Manual Decoiler And Receiving Table Free With This Machine





Quick Support



# YUKTIRAJ PVT LTD

## ISO Certified Indian Company

### Why us

Yuktiraj Pvt Ltd Is Will Continue With Technical Force, High Quality Product Performance, Reasonable Price, Thoughtful & Efficient Service. Our Company Stresses On The Experience Accumulation And Technology Research. 365 Days Full Support. Honest And Trustable Company. Responsive Staff. We Keep Trust On Quality And Customer Satisfactions. We are India's leading manufacture and import export company.

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*Thank you always with you*



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