



YUKTI RAJ

Iso Certified Pvt Ltd Company Since 2019

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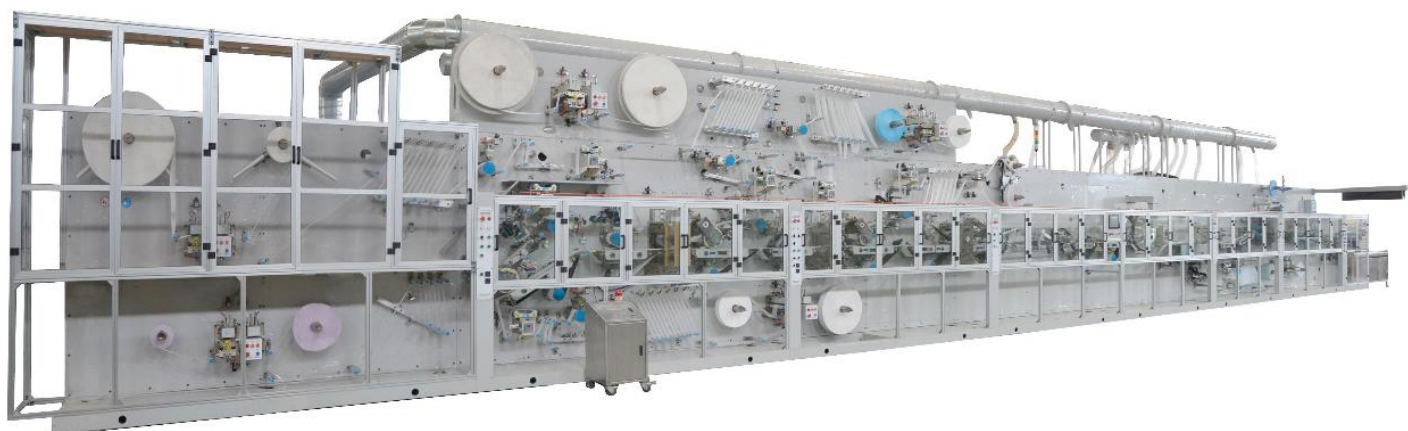
Trust Is Icon Of Success

बिजनेस का नाम:- सॅनेटरी पॅड्स निर्मिति उध्योग

दोस्तो आप सभी का युक्तिराज प्रावेट लिमिटेड मे आपका स्वागत है, कोई भी बिजनेस सुरवात करना आसान नहीं होता इस मे हर समय आपको मदत की जरूरत होती है, हम लगातार रिसर्च करके आपको बिजनेस की सही जानकारी देते है. हम आपको मशीन आपके अड्डेस पर सुरक्षित लाकर इसे सेट अप करने मे आपकी मदत करते है. उसे कैसे चलाना है उसका ट्रेनिंग देते है. इसी के साथ आपको सेलिंग स्ट्रेटेजी बताते है. आपके बिजनेस के लिए लीगल कंपनी अथवा फर्म कहा से खोलना है यह बताते है, आपाको बिजनेस वेबसाइट कहा से बनाना है यह सभी मार्गदर्शन आपको हम करते है, आज हर जगह धोका धाड़ी का माहोल है इस से हम आपको बचाते है. हम आपको 365 दिन 9 से 9 सप्पोर्ट करते है. आपको एक साल का वारंटी भी देते है. तो चलिये सुरवात कैसे करते है उसके बारे मे देखते है. सॅनेटरी पॅड्स निर्मिति उध्योग यह अच्छा बिजनेस है. आप हमे मिलना चाहते हो तो हमे ऑफिस पे आकर मिले. अगर आना नहीं होता तो आप ऑनलाइन पेमेंट करे हम आपको पूरा बिजनेस सेटअप करके देंगे . आपको बेसिक फाउंडेशन तयार करके रखना होगा. हमारे कंपनी का पत्ता नीचे दिया है .

Business Name:- Sanitary Pads Manufacturing Business

Friends, all of you are welcome to Yuktiraj Privet Limited, we are iso certified company. All business solutions in one top. We give you the key to start a business. Yes, it's possible. it is not easy to start any business, in this, you need help every time, we are deep research and give you the right information about the business. Also, we sell all types of machines for this business. We safely forward all machines to your address. We help you to set up the machine by our expert. We Give you operations training on how to run. Also, we tell you the selling strategy. We help you to open a legal company or firm for your business. Also, we help you to create your business website. Today, there is a cheating racket everywhere, we save you from this. We have strong support for our customers 9 to 9 days 365 days. Also gives you all machine 1-year warranty. So let's see how to start this business. Sanitary Pads Manufacturing Business is good business. Below we have given the details of all the machines installed for all types of plants. And the detail of how much machine costs for each capacity plant is also given below. Make sure that you have to start which plant, after this, if you want to meet us, then we should come to the office. If you do not come, then you will pay online, and we will give you a complete business setup. You have to keep the basic foundations ready. Our company address is given below.



Model :-Yukti 152





Machine Main Parameters		
1	Design Speed	450pcs/Min
2	Working Speed	350 Pcs/Min
3	Qualified Rate	98%(calculate Based On 7.5 Hours, The Rate Between Qualified Products And Total Production Quantity, Except Substandard Products Caused By Glue Applicator Error)
4	Production Efficiency	≥90%(Calculate Based On 7.5 Hours, The Rate Between Real Production Quantity And Theory Production Quantity)
5	Capacity	90KW (Not Including The Glue Applicators)
6	Power	Three Phases Four Wires 380V/50hz (Ground Wire)
7	Lowest Pressure	6 Kg/Cm2 ≥0.6mpa
8	Air Compressor	2.8 M3/Min
9	Total Weight	About 28 Tons
10	Machine Size	25×3×4.5 M (L×w×h)
11	Working Space	30×7×4.5 M (L×w×h)
12	Machine Color	Off-white
13	Product Size	One Size
14	Containers	2×40hq
15	Packaging	PE Cover Packing In Container

Price Details			
	Machine standard configuration	Quantity	Price (Rs)
1	Sanitary napkin main machine	1 set	45000000
2	Machine controlling system frequency converter control system+ Three axis drive	1 set	
3	High speed sawmill crusher	1 set	
4	Drum former	1 set	
5	SAP feeding unit	1 set	
6	Wastage recycling device	1 set	
7	Touchable screen	1 set	
8	Blower wire(within 5 meters)	1 set	
9	Glue applicator China brand PTT	4 set	9950000 Rs
	Total:- fifty-four million, nine hundred fifty thousand	54950000 Rs	

Note :- 18% Gst Extra And Shipping Cost Extra. Estimate Date 22-05-2021. When You Start This Business Amount May Be Little Change.

Optional Configurations		
1	Auto stacker + auto bagger(Full automatic packing solution ,can save at least 10-12 packing workers, if choose this ,no need to choose stacker)	1 set
2	Auto Stacker (Semi auto packing solution ,can save 4-6 packing workers)	1 set
3	Vision detection system (Can reject any polluted product during the production,100% detection)	1 set
4	Metal detector (Can detect the Metal pcs inside of the diapers, part of QC)	1 set
5	ADL adding unit (Looks more advance and distribution more quickly & even)	1 set
6	Side cover (3 pieces) adding unit (Prevent side leakage)	1 set
7	Spandex (Lycra) auto splicing system (100% run out of the elastic yarns increase the efficiency and make the elastic effect better)	1 set
8	Air compressor(Necessary for the production line ,could be purchased locally)	1 set
9	Air shower room (wind shower clean before enter into the workshop)	1 set

Machine Standard Configuration

1. Machine frame structure and main characters

- 1) Reasonably solid square steel frame: Panel 25mm thick, adopt specular paint, 6 surfaces processing, solid cage with 60 * 60mm square steel in module design, the base frame with square tube 100mm × 100mm, 18mm thick bottom plate, 6 surface processing also ,widening after gearbox for repair. Spliced type main board by screw, make sure the high efficiency .
- 2) The main air suction bucket is installed with negative pressure display; the air scoop driven wheel is installed with quick fixture to facilitate the removal of the belt; the lower side of the conveyor belt above the material is installed with support plate to prevent the polymer and foreign matters from falling and polluting the lower material (the belt specification is labeled for maintenance)

2. Crusher system

- 1) Upright pulp frame, equipped with auto rising system by sliding motor, more convenient for loading and uploading pulp, the diameter of pulp should be $\leq 1400\text{mm}$
- 2) Single Entrance Crusher, horizontally feeding, adopted with alloy sawmill, can crush untreated, half treated and treated pulp, pulp width is $\leq 480\text{mm}$, the capacity of crusher motor is 30KW, bursting strength of pulp is $\leq 1200\text{kpa}$. Equip with rubber base, can absorb vibration and noise
- 3) Pulp feeding system adopted with servo control, can change according to the production speed and adjust the feeding quantity automatically, also adopted with auto detecting function, will auto stop and alarm when raw material runs out or break up
- 4) the roller type wood pulp feeding mechanism uses both ends of the air cylinder to pressurize, and the manual valve controls the action of the air cylinder to facilitate the loading of wood pulp
- 5) Crusher bearing has overheating protection

3. Fluff forming system

- 1) Fluff is single and continuously drum forming, diameter of drum former is around 1300mm, fluff core width is 70-140mm (according to order)
- 2) Fluff vacuum adopt the side sucking mode, extending the vacuum area, to make fluff high density and soften
- 3) SAP spray into fluff bin and mixed together (adjust SAP with more in middle layer and less in upper and bottom layer), equip with pressure meter.
- 4) Fluff output with guiding layer (no SAP),mixed layer (fluff fully and evenly mixed with SAP), bottom layer (no SAP)
- 5) Height adjusted rotating brush, to control fluff thickness even
- 6) Fluff core forming blower capacity is $\geq 55\text{KW}$, air pressure is $\geq 5000\text{Pa}$,brand: SGM
- 7) Fluff core use forming drum, Use new type transmit and big diameter and power fan to decrease power consumption and improve efficiency. Forming drum use stainless steel body, and organic glass panel, reduce the generation of static electricity, convenient to observe the forming effect; drum has regularly cleaned and blowing, dust unified collect by bag) (cotton core weight 10-16 grams, in the uniform production, pulp weight allowed error $\leq \pm 6\%$)
- 8) Fluff vacuum adopt the side sucking mode, extending the vacuum area, to make fluff high density and soften

4. SAP feeding system

- 1) Adopt with frequency motor control, the weight can be set according to requirements on touchable screen
- 2) Adopt with belt transmission type, mix in fluff bin based on belt running speed with fixed quantity, wrapped after mixed with fluff
- 3) Continuously feeding evenly with fixed quantity, SAP fully mixed with fluff including heating function.
- 4) Adopt sensor detection, will limit detection alarm and automatic feeding
- 5) SAP feeding mixed with fluff. SAP quantity is controlled by servo, can be changed according to main machine speed, and can be shown on the touchable screen

5. Tissue, roll diameter $\phi 800\text{mm}$ (airlaid paper roll diameter $\phi 1000\text{mm}$) supply:

- 1) Double material rack, passive unwinding, core diameter 3 inches.
- 2) Material detection. Machine automatic alarm and stop when raw material broken up
- 3) Raw material joint detection and automatic rejection

6. Fluff core wrapped by tissue

- 1) Tissue folding unit
- 2) Fluff core flat compact roller 1 set, compact by cylinder with heating device
- 3) Fluff core rhombic embossing compaction device 1 set, compact by cylinder with heating device
- 4) The cylinder is pressurized, and the pressure is adjusted by the manual pressure regulating valve. Screw type wedge block structure is convenient to adjust the gap between the upper and lower roller bodies. When the machine is started, it will automatically press down and lift up when the machine is stopped
- 5) the upper and lower rollers shall be heated, and the temperature shall be controlled by a separate temperature controller

7. Fluff core inner cut device 1 set, adopt the frame type tool holder structure to improve the service life of the tool roller

8. The waste at both ends of the core body is sucked and collected

9. Top sheet nonwoven(perforated film) supply, roll diameter $\phi 800\text{mm}$

- 1) Double material rack, passive unwinding, core diameter 3 inches.
- 2) Material detection. Machine automatic alarm and stop when raw material broken up
- 3) Raw material joint detection and automatic rejection

10. Absorbent paper supply, $\phi 1000\text{mm}$

- 1) Double material rack, passive unwinding, core diameter 3 inches.
- 2) Material detection. Machine automatic alarm and stop when raw material broken up
- 3) Raw material joint detection and automatic rejection

11. Bottom film supply, roll diameter $\phi 600\text{mm}$

- 1) Double material rack, passive unwinding, core diameter 3 inches.
- 2) Material detection. Machine automatic alarm and stop when raw material broken up
- 3) Raw material joint detection and automatic rejection

12. Bottom nonwoven supply, roll diameter $\phi 600\text{mm}$

- 1) Double material rack, passive unwinding, core diameter 3 inches.
- 2) Material detection. Machine automatic alarm and stop when raw material broken up
- 3) Raw material joint detection and automatic rejection

13. Top sheet, absorbent core and bottom film laminated by compaction.

14. Compact device

15. Guiding embossing device

16. Round sealing device

17. Central release paper device, roll diameter: $\phi 500\text{mm}$

- 1) Double material rack, passive unwinding, core diameter 3 inches.
- 2) Material detection. Machine automatic alarm and stop when raw material broken up
- 3) Raw material joint detection and automatic rejection

18. Forming cutter

19. Wastage recycling unit

20. Product 180 degree overturn

21. Wing release paper adding unit, $\phi 500\text{mm}$

- 1) Double material rack, passive unwinding, core diameter 3 inches.
- 2) Material detection. Machine automatic alarm and stop when raw material broken up
- 3) Raw material joint detection and automatic rejection

22. Product 90 degree turn round

- 1) Adopt cam mechanism for precise transposition
- 2) The center negative pressure suction is adopted to ensure the high-speed chip does not fall off
- 3) Station is adopted for rear transfer drum, corresponding to transfer wheel

23. Packing film supply, roll diameter $\phi 800\text{mm}$

- 1) Double material rack, passive unwinding, core diameter 3 inches.
- 2) Material detection. Machine automatic alarm and stop when raw material broken up
- 3) Raw material joint detection and automatic rejection

24. packaging film and product adhesive roller

- 1) Heating method is adopted for roller body
- 2) Cylinder pressurization

25. Second grade warp

26. Product quick easy package exhaust

27. Quick easy tape adding unit

28. Quick easy package sealing

29. Quick easy package cutting unit

30. Reject exist, auto rejecting (air blow)

- 1) High speed solenoid valve is used to directly control the blowing nozzle to reduce the delay time and ensure the smooth waste discharge at high speed
- 2) Double waste outlets are designed to facilitate the collection and sorting of defective products. 1# waste outlet is the waste discharge channel, and 2# waste outlet is the waste discharge channel

31. Two way output device

32. Reserve stacker and auto bagger machine

33. Driving system

- 1) Adopt several servo motors for transmission controlling, main raw materials unwinding driven by frequency control, to guarantee the precision and stability of the machine in high speed, and can realize not change any transmission parts to change the product's size, can directly set on PLC, easy to operate and maintain
- 2) All cutter racks adopt with CNC processing, guarantee the precision of bade and prolong the cutter's lifetime
- 3) Cutter adopts servo planetary reducer+ universal joint coupler transmission
- 4) Stressed timing belt is widen

34. Air supply

- 1) Vacuum, drum former, dust and wastage collection during production process adopt with several sets air pump and positive pressure blower
- 2) Air supply is set on the top of machine, made by stainless steel drawing tube, reduce the static electricity, high pressure blower unified air supply, pressure can be adjusted
- 3) Wastage pipe made by PVC material, each 2 meters has transparent pipe for observing
- 4) There are two gas supply lines, one is a pressure-holding line for the cylinder and solenoid valve, and the other is a pressure-relief line for the glue gun and waste discharge, without interference.
- 5) Air tube is set on the top of machine, unified conveyed by galvanized pipe, connect necessary distributing pipe at the nearest place, neatly arrangement

Electrical configuration:

1. Driving system

- 1) All servo motors unified controlled by PLC, realize the precious adjustment of each driving unit
- 2) Each servo motor running condition can be shown and revised through touchable screen
- 3) Do not need to change any transmission part to change product's size
- 4) Machine can remotely controlled, change parameters according to client's request, can adjust the size of all raw materials
- 5) It can delete the difference of mechanical running in time and guarantee the qualified rate.

2. Detection system:

- 1) Raw materials connection joint auto detection, auto rejection
- 2) Raw materials breaking auto alarm and auto stop
- 3) Detection switch rack easily adjust

3. Transmission control

- 1) Single button starts up one by one to reduce the power network impact
- 2) Without blower start up and glue applicator start up, machine cannot start up. Also this function can be shield.

4. Feeding control

- 1) Pulp feeding adopt with servo control, adding quantity can be set on touchable screen
- 2) SAP feeding adopt with servo control, continuously adding, adding quantity can be set on touchable screen, with low position detective alarm a) Elastic ribbon tension adopt with servo control, can be set on touchable screen

5. Human machine interface

- 1) Operating screen equipped on the middle of the machine, with English program
- 2) Material shortage, joint, connection, Fan , Vacuum pump working state can show on the screen
- 3) The data of counting position, quantity can adjust on the screen
- 4) Working speed(piece/min), single producing output, monthly output, annual output, counting quantity and products' passing rate can show on the screen
- 5) The testing system for supplying amount of SAP and glue, lack or broken of all material switch on/off can show on the screen
- 6) All the switch of servo motors on/off, if some part no need working, it can tune off alone, so it can save electricity and extend the machine using time.

6. Heating system

- 1) Temperature controlling system controlled by touchable screen, it can show the state for every part of temperature control system
- 2) Thermocouple control temperature system
- 3) High quality heating element
- 4) Conductive slip ring control the power and signal of temperature
- 5) Heating system adopts cylinder pressure, when machine stopped, all heating parts up automatically, when machine running, it returns again and it can be manual controlled independently

7. Safety unit

- 1) Machine equipped with safety door
- 2) Machine equipped with urgent stop button
- 3) Machine equipped with safety pull switch, ensure the safety for operators
- 4) Machine equipped with the unit for up speed, down speed, alarm button and the auto up speed button, it's easy for operating
- 5) Machine equipped with safety plate on the cutting parts
- 6) Machine equipped with repair lighting

8. Independent wire casing is set at the side of back transmission box,

divided into strong and weak lines, neatly arrangement, with independent door

9. Spray, scraping glue control system

- 1) Reasonable glue spray position reservation, glue tube go through from the hole on the top of machine into back transmission cabinet, then straightly come out from machine board, glue tube can be fixed in transmission cabinet to avoid rubbing with other parts
- 2) Matched with glue applicators, spraying automatically, when the machine stopping, it stopped automatically, also can be by manual control
- 3) Adopt with glue spray quantity manually tested function on touchable screen when machine is stopped
- 4) All glue break station unified controlled by system
- 5) Supply 0-10V DC tracking signal of glue applicators
- 6) Adopt with lights at glue spayed position
- 7) Bridge type glue applicator assembly device

Note: Glue applicators are excluded in main machine and can be bought by clients or from us directly.

Name	Quantity	Name	Quantity
Kit	1 set	fuse	10 pcs
Manually packing machine	1 set	transition wheel	3 sets
Cutting blade	2 set	Timing belt	3 pcs
Truncation blade	1 set	Conveying belt	2 pcs
thermocouple	2 set	Electric heater	5 pcs
Electrical schematic diagram	1 set	back transmission diagram pdf	1 pcs
instruction of main electrical elements	1 set	machine layout in PDF	1 pcs



YUKTIRAJ PVT LTD

ISO Certified Indian Company

Why us

Yuktiraj Pvt Ltd Is Will Continue With Technical Force, High Quality Product Performance, Reasonable Price, Thoughtful & Efficient Service. Our Company Stresses On The Experience Accumulation And Technology Research. 365 Days Full Support. Honest And Trustable Company. Responsive Staff. We Have Lot Up Experience In Many Business Top Solution In One Top. We Keep Trust On Quality And Customer Satisfactions.

हमारी कंपनी युक्तिराज प्रावेट लिमिटेड विविध प्रकार के बिजनेस प्लान और मशिने बेचने का काम करती है हम आपको बिजनेस के लिए सभी प्रकार का सपोर्ट करते हैं. हम ग्राहक के समाधान पर सबसे अधिक ध्यान देते हैं, हमारा सपोर्ट 365 दिन चालू रहता है. हम सबसे अधिक विश्वसनीय लोग हैं. हमारे पास सभी प्रकार के बिजनेस चालू करने के लिए पर्याप्त जानकारी है. आपको बिजनेस सेटअप करने के लिए सभी जानकारी और मशिने हमारे पास उपलब्ध है. आपको बिजनेस में आगे लेके जाना ही हमारा उद्देश है



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ISO Certified Indian Company

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