



YUKTI RAJ

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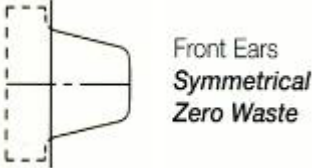

Trust Is Icon Of Success

बिजनेस का नाम:- बेबी डायपर निर्मिति उद्योग

दोस्तो आप सभी का युक्तिराज प्रावेट लिमिटेड मे आपका स्वागत है, कोई भी बिजनेस सुरवात करना आसान नहीं होता इस मे हर समय आपको मदत की जरूरत होती है, हम लगातार रिसर्च करके आपको बिजनेस की सही जानकारी देते है. हम आपको मशीन आपके अड्डेस पर सुरक्षित लाकर इसे सेट अप करने मे आपकी मदत करते है. उसे कैसे चलाना है उसका ट्रेनिंग देते है. इसी के साथ आपको सेलिंग स्ट्रैटेजी बताते है. आपके बिजनेस के लिए लीगल कंपनी अथवा फर्म कहा से खोलना है यह बताते है, आपाको बिजनेस वेबसाइट कहा से बनाना है यह सभी मार्गदर्शन आपको हम करते है, आज हर जगह धोका धाड़ी का माहोल है इस से हम आपको बचाते है. हम आपको 365 दिन 9 से 9 सप्पोर्ट करते है. आपको एक साल का वारंटी भी देते है. तो चलिये सुरवात कैसे करते है उसके बारे मे देखते है. बेबी डायपर निर्मिति उद्योग यह अच्छा बिजनेस है. आप हमे मिलना चाहते हो तो हमे ऑफिस पे आकर मिले . अगर आना नहीं होता तो आप ऑनलाइन पेमेंट करे हम आपको पूरा बिजनेस सेटअप करके देंगे . आपको बेसिक फाउंडेशन तयार करके रखना होगा. हमारे कंपनी का पत्ता नीचे दिया है .

Business Name:- Baby Diapers Making Business

Friends, all of you are welcome to Yuktiraj Privet Limited, we are iso certified company. All business solutions in one top. We give you the key to start a business. Yes, it's possible. it is not easy to start any business, in this, you need help every time, we are deep research and give you the right information about the business. Also, we sell all types of machines for this business. We safely forward all machines to your address. We help you to set up the machine by our expert. We Give you operations training on how to run. Also, we tell you the selling strategy. We help you to open a legal company or firm for your business. Also, we help you to create your business website. Today, there is a cheating racket everywhere, we save you from this. We have strong support for our customers 9 to 9 days 365 days. Also gives you all machine 1-year warranty. So let's see how to start this business. Baby Diapers Making Business is good business. if you want to meet us, then we should come to the office. If you do not come, then you will pay online, and we will give you a complete business setup. You have to keep the basic foundations ready. Our company address is given below.

Machine	Standard Configurations	Quantity
<p>Semi - Servo Elastic Ear Baby Diaper Machine</p>    	Main Machiner	1 set
	Mitsubishi servo motor	30set
	Web guider	6 set
	Zero waste technology for the back ear most advanced technology for the elastic back ear, compare to the design with wastage back ear, it can save nearly 20% materials ,and the machine also can have a better stability.	1 set
	Simple packing machine	2 set
	Simple sealing machine	2 set
	Free spare parts	1 set
	Servo Motor+shaft drive system	1 set
	High speed crusher	1 set
	Blower wire	1 set
	Dust collection unit	1 set
	SAP feeding unit set on ground	1 set
	Noisy reduce cabinet	1 set
	Waste raw materials collect unit	1 set
	Raw materials with auto unwinding, auto splicing, auto tension control	8 set
	Front tape position cutting	1 set
	Safety door	1 set
Backsheet online lamination	1 set	
Glue applicators	6set	

Model Yukti:- 147



Total Machine Cost:- 112500000 Rs + 18 gst

Eleventh Corer Twenty Five Lakh + 18% Gst

Machine Main Technical Parameters	
Design speed	600 Pcs/minute (M size)
Working speed	500 Pcs/minute (M size)
Qualified rate	≥ 97% (exclude the wastage due to the glue applicators and materials splicing joint)
Efficiency	≥ 85%
installation capacity	≥230KW
Electricity	380V ±5%、50HZ
Wire	Three phases four wires 380V/50Hz (ground wire) 3X120mm ³ +1X50mm ³ +1X25mm ³ 3*120mm ³ +1*50mm ³ +1*25mm ³
Air pressure	≥0.8Mpa 2.6m ³ /min
Total weight	About 85tons
Machine size	32x8x5 M(LxWxH)
Working space	38x12x8 M (LxWxH)
Machine color	Rice white
Product size	S-M-L-XL size
Containers	4X40HQ Packaging: PE cover packing in container

Machine frame structure and main characters

- 1) Reasonably solid square steel frame: Panel 30mm thick, adopt specular paint, 6 surfaces processing, solid cage with 60 * 60mm square steel in module design, the base frame with square tube 120mm × 120mm, 18mm thick bottom plate, 6 surface processing also ,widening after gearbox for repair. Spliced type main board by screw, make sure the high efficiency .
- 2) Glue applicators put on the 2nd platform, shorten the glue supply distance
- 3) The main air suction bucket is installed with negative pressure display; the air scoop driven wheel is installed with quick fixture to facilitate the removal of the belt; the lower side of the conveyor belt above the material is installed with support plate to prevent the polymer and foreign matters from falling and polluting the lower material (the belt specification is labeled for maintenance)
- 4) The back doors of the machine has sound proof foam

Crusher system

- 1)Upright pulp frame, equipped with auto rising system by sliding motor, more convenient for loading and unloading pulp, the diameter of pulp should be $\leq 1400\text{mm}$
- 2)Single Entrance Crusher, horizontally feeding, adopted with alloy sawmill, can crush untreated, half treated and treated pulp, pulp width is $\leq 480\text{mm}$,the capacity of crusher motor is 30KW, bursting strength of pulp is $\leq 1200\text{kpa}$, can crush about 600kg/hour. Equip with rubber base, can absorb vibration and noise
- 3)Pulp feeding system adopted with servo control, can change according to the production speed and adjust the feeding quantity automatically, also adopted with auto detecting function, will auto stop and alarm when raw material runs out or break up
- 4)the roller type wood pulp feeding mechanism uses both ends of the air cylinder to pressurize, and the manual valve controls the action of the air cylinder to facilitate the loading of wood pulp
- 5)Crusher bearing has overheating protection

Bottom tissue feeding, roll diameter $\phi 800\text{mm}$

- 1)Double gas expanded shaft rack, independent servo drag, double pendulum bar storage rack, instant tension control, frequency A/B shaft unwinding, core diameter 3 inches.
- 2)Zero speed auto splicing device, automatically rejection
- 3)Raw material detective, auto alarm and stop when raw material breaks up
- 4)Raw material connector detective, automatically rejection
- 5)Adopt with automatically web guide,

Fluff forming system

- 1) Fluff is single and continuously drum forming, diameter of drum former is around 1500mm, fluff core width is 100-120mm (according to order)
- 2) Fluff vacuum adopt the side sucking mode, extending the vacuum area, to make fluff high density and soften
- 3) SAP spray into fluff bin and mixed together (adjust SAP with more in middle layer and less in upper and bottom layer), equip with pressure meter.
- 4) Fluff output with guiding layer (no SAP), mixed layer (fluff fully and evenly mixed with SAP), bottom layer (no SAP)
- 5) Height adjusted rotating brush, to control fluff thickness even
- 6) Fluff core forming blower capacity is ≥ 55 KW, air pressure is ≥ 10000 Pa
- 7) Adopt with dust collecting device, improve the environment of workshop
- 8) Fluff core use forming drum, Use new type transmit and big diameter and power fan to decrease power consumption and improve efficiency. Forming drum use stainless steel body, and organic glass panel, reduce the generation of static electricity, convenient to observe the forming effect; drum has regularly cleaned and blowing, dust unified collect by bag) (cotton core weight 10-16 grams, in the uniform production, pulp weight allowed error $\leq \pm 6\%$)

SAP feeding system

- 1) Adopt with servo control, the weight can be set according to requirements on touchable screen
- 2) Adopt with belt transmission type, mix in fluff bin based on belt running speed with fixed quantity, wrapped after mixed with fluff
- 3) Continuously feeding evenly with fixed quantity, SAP fully mixed with fluff including heating function.
- 4) Adopt sensor detection, will limit detection alarm and automatic feeding
- 5) SAP feeding mixed with fluff. SAP quantity is controlled by servo, can be changed according to main machine speed, and can be shown on the touchable screen
- 6) SAP being fixed with quantity of 50 kg, the storage box equipped on the ground is ≥ 200 kg, when SAP bin storage reached to lower position, the ground storage box will automatically feeding, the maximum quantity of each piece is 15g, each piece adding quantity can be adjusted between 4-15g, the deviation of each piece on stable speed will not more than $\pm 5\%$, the feeding quantity reach to set value when main machine speed reach to 50 pcs/min, will automatically stop feeding when main machine speed is lower than 50 pcs/min.

Upper tissue, roll diameter ϕ 800mm

- 1) Double gas expanded shaft rack, independent servo drag, double pendulum bar storage rack, instant tension control, frequency A/B shaft unwinding, core diameter 3 inches.
- 2) Zero speed auto splicing device, automatically rejection
- 3) Raw material detective, auto alarm and stop when raw material breaks up
- 4) Raw material connector detective, automatically rejection
- 5) Adopt with automatically web guide,

Fluff core rhombic embossing compaction device 1 set

- 1) Pressurized by the cylinder is , and the pressure is adjusted by the manual pressure regulating valve. Screw type wedge block structure is convenient to adjust the gap between the upper and lower roller bodies. When the machine is started, it will automatically press down and lift up when the machine is stopped
- 2) the upper and lower rollers shall be heated, and the temperature shall be controlled by a separate temperature controller

ADL feeding, roll diameter ϕ 800mm

- 1) Double gas expanded shaft rack, independent servo drag, double pendulum bar storage rack, instant tension control, frequency A/B shaft unwinding, core diameter 3 inches.
- 2) Zero speed auto splicing device, automatically rejection
- 3) Raw material detective, auto alarm and stop when raw material breaks up
- 4) Raw material connector detective, automatically rejection
- 5) Adopt with automatically web guide,

Hydrophilic nonwoven supply, roll diameter ϕ 800mm

- 1) Double gas expanded shaft rack, independent servo drag, double pendulum bar storage rack, instant tension control, frequency A/B shaft unwinding core diameter 3 inches.
- 2) Zero speed auto splicing device, automatically rejection
- 3) Raw material detective, auto alarm and stop when raw material breaks up
- 4) Raw material connector detective, automatically rejection
- 5) Adopt with automatically web guide,

Elastic ear material supply

- 1) 2 material feeding racks
- 2) Material detection, auto alarm and auto stop when breaking
- 3) materials connection joint auto detection, waste auto rejection
- 4) manual guider unit
- 5)forming blade(1 set blade for elastic ear cutting), before cutting matched FIFE, adopted electric motor driven cutting unit, after cutting equipped FIFE, with transfer, cam pressing unit

Side tape supply

- a) material feeding racks
- b) Material detection, auto alarm and auto stop when breaking
- c) materials connection joint auto detection, waste auto rejection
- d)Adsorption transmission, short cut, transfer, cam pressing unit

Backsheet film supply

- a) Backsheet film supply, diameter ϕ 600mm Two pneumatic shaft racks, servo individual driving, two pendulum rod, tension control, frequency converter A/B unwinding, auto splicing without stopping
machine, auto waste rejection , core diameter 3 inches.
- b)Zero speed auto splicing device, automatically rejection
- c)Material detection, auto alarm and auto stop when breaking
- d)materials connection joint auto detection, waste auto rejection
- e)web guider

Frontal tape supply

- 1)2 material feeding racks
- 2)Material detection, auto alarm and auto stop when breaking
- 3)materials connection joint auto detection, waste auto rejection
- 4)Adsorption transmission, short cut, transfer, cam pressing unit
- 5)Web guide
- 6)position cutting

Horizontal stacker transmission

Servo driving horizontal stacker adopts double pusher and double exits. It press 25% and speed is 35-40bags/minute. Each push pieces range is 12-36pieces/push.

(Normally 12-18pcs)

Note: the stacker is not included into the main machine. Customer needs to choose it or other packing ways

38 Driving system

1)Adopt several servo motors for transmission controlling, main raw materials unwinding driven by frequency control, to guarantee the precision and stability of the machine in high speed, and can realize not change any transmission parts to change the product's size, can directly set on PLC, easy to operate and maintain

2)All cutter racks adopt with CNC processing, guarantee the precision of bade and prolong the cutter's lifetime

3)Cutter adopts servo planetary reducer+ universal joint coupler transmission

4)Stressed timing belt is widen

39 Air supply

1)Vacuum, drum former, dust and wastage collection during production process adopt with several sets air pump and positive pressure blower

2)Air supply is set on the top of machine, made by stainless steel drawing tube, reduce the static electricity, high pressure blower unified air supply, pressure can be Adjusted

3)Wastage pipe made by PVC material, each 2 meters has transparent pipe for observing

4)There are two gas supply lines, one is a pressure-holding line for the cylinder and solenoid valve, and the other is a pressure-relief line for the glue gun and waste discharge, without interference.

5)Air tube is set on the top of machine, unified conveyed by galvanized pipe, connect necessary distributing pipe at the nearest place, neatly arrangement

Electrical parts

1 Servo System

- 1)All servo motors unified controlled by PLC, realize the precious adjustment of each driving unit
- 2)Each servo motor running condition can be shown and revised through touchable screen
- 3)Do not need to change any transmission part to change product's size
- 4)Machine can remotely controlled, change parameters according to client's request, can adjust the size of all raw materials
- 5)It can delete the difference of mechanical running in time and guarantee the qualified rate.

2 Detection system

- 1)Raw materials connection joint auto detection, auto rejection
- 2)Raw materials breaking auto alarm and auto stop
- 3)Lycra breaking auto detection and auto rejection
- 4)Detection switch shelf is convenient to adjust

3 Driving system

- 1)Single button starts up one by one to reduce the power network impact
- 2)Without blower start up and glue applicator start up, machine cannot start up. Also this function can be shield.

4 Unwinding and splicing

- 1)hydrophobic NW, hydrophilic NW, ADL, upper tissue paper, bottom tissue paper, bottom film , S cut NW,waist NW adopt frequency converter A/B individual unwinding with auto splicing function.
- 2)Material diameter: bottom film ϕ 600mm, all the others ϕ 800mm. Core inner diameter 3 inches.
- 3)Unwinding is stable when splicing. Splicing can be automatic or by manual.
- 4)Splicing speed can be set on screen.
- 5)Splicing diameter can be precisely adjusted to save the material cost.

5 Material supplying control unit

- 1)It adopts servo to control wood pulp supplying amount. The supplying amount can be set on the touchable screen
- 2)SAP supplying adopts servo motor control, uninterrupted supplying. The supplying amount can be adjusted and shown on the touchable screen. Shortage alarm
- 3)Tension of lycra controlled by servo motor, it can set on touchable screen.

6 Operating touchable screen

- 1) Operating screen equipped on the middle of the machine, with Chinese and English program
- 2) Material shortage, joint, connection, Fan , Vacuum pump working state can show on the screen
- 3) The data of counting position, quantity can adjust on the screen
- 4) Working speed(piece/min), single producing output, monthly output, annual output, counting quantity and products' passing rate can show on the screen
- 5) The testing system for supplying amount of SAP and glue, lack or broken of all material switch on/off can show on the screen
- 6) All the switch of servo motors on/off, if some part no need working, it can tune off alone, so it can save electricity and extend the machine using time.

7 Heating system

- 1) Temperature controlling system controlled by touchable screen, it can show the state for every part of temperature control system
- 2) Thermocouple control temperature system
- 3) High quality heating element
- 4) Conductive slip ring control the power and signal of temperature
- 5) Heating system adopts cylinder pressure, when machine stopped, all heating parts up automatically, when machine running, it returns again and it can be manual controlled independently

8 Safety unit

- 1) Machine equipped with safety door. 2) Machine equipped with urgent stop button
- 3) Machine equipped with safety pull switch, ensure the safety for operators
- 4) Machine equipped with the unit for up speed, down speed, alarm button and the auto up speed button, it's easy for operating. 5) Machine equipped with safety plate on the cutting parts
- 6) Machine equipped with repair lighting

9 Spray, scraping glue control system

- 1) Reasonable glue spray position reservation, glue tube go through from the hole on the top of machine into back transmission cabinet, then straightly come out from machine board, glue tube can be fixed in transmission cabinet to avoid rubbing with other parts. 2) Matched with glue applicators, spraying automatically, when the machine stopping, it stopped automatically, also can be by manual control 3) Adopt with glue spray quantity manually tested function on touchable screen when machine is stopped. 4) All glue break station unified controlled by system
- 5) Supply 0-10V DC tracking signal of glue applicators 6) Adopt with lights at glue sprayed position
- 7) Bridge type glue applicator assembly device

Factory-set-up should meet these demands:

1. Without vibration, clean and clear environment, good ventilation, no flammable and explosive and corrosive substances around.
2. Flat concrete ground, concrete number should be at least 300#; ground level difference should be within 15-25mm, so that machine adjustment is more convenient.
3. Ground should have enough bearing capacity. Concrete ground thickness is no less than 200mm. if machine is put on the 2nd floor, concrete floor(reinforced concrete pouring) average bearing capacity is at least 3.5tons/sm. machine is put no more than on the 2nd floor.
4. To keep at least 1 meter distance between the back side of machine (including attached equipment) and the walls.
5. To prevent the accident due to the uneven ground.
6. The inside temperature in the factory is no less than 12-15°C.

Raw materials store should meet these demands:

1. Tray shelves are needed to put at the bottom of raw materials in case of damp and moisture.
2. Clean and clear environment, sealed and closed, no mosquito, no flammable and explosive and corrosive substances around.
3. To keep normal temp. 15-30 °C inside the store is ok.

Our company also can provide all different kinds raw materials for the baby diaper, adult diaper, sanitary pads

Delivery time : About 2-5 months working days after the Seller receives the deposit and the sample drawings have been confirmed by both parties

Quality guarantee period :

The Seller offers a 12-month quality guarantee period from the delivery date. During this period, the Seller shall repair the machine and provide repair parts (wearing parts, and parts subject to normal wear and tear (like: cutters and belts, etc) or damage attributable to the Buyer excluded). The damage attributable to the Buyer shall be repaired at the Buyer's cost. Installation and Testing:

1. The Seller shall be responsible for the first installation and adjustment of the machine sold.

Erection Period: __30__ days

2. Installation and adjustment abroad: The Buyer shall pay for the transportation, accommodation (room and board) and translation if it requires the Seller to offer aftersales services like installation, adjustment, training workers, and machine maintenance abroad.

3. The Buyer shall pay the after-service technicians sent by the Seller 100USD per day during extended time.

4. If the installation can't be done for the reason attributable to the Buyer, like lack of supporting facilities or raw materials, the Buyer shall pay the technicians sent by the Seller 100 USD per day during the extended time. All the payment shall be made within three days after the installation and adjustment is completed.



YUKTIRAJ PVT LTD

ISO Certified Indian Company

Why us

Yuktiraj Pvt Ltd Is Will Continue With Technical Force, High Quality Product Performance, Reasonable Price, Thoughtful & Efficient Service. Our Company Stresses On The Experience Accumulation And Technology Research. 365 Days Full Support. Honest And Trustable Company. Responsive Staff. We Have Lot Up Experience In Many Business Top Solution In One Top. We Keep Trust On Quality And Customer Satisfactions.

हमारी कंपनी युक्तिराज प्रावेट लिमिटेड विविध प्रकार के बिजनेस प्लान और मशिने बेचने का काम करती है हम आपको बिजनेस के लिए सभी प्रकार का सपोर्ट करते है. हम ग्राहक के समाधान पर सबसे अधिक ध्यान देते है, हमारा सपोर्ट 365 दिन चालू रहता है. हम सबसे अधिक विश्वसनीय लोग है. हमारे पास सभी प्रकार के बिजनेस चालू करने के लिए पर्याप्त जानकारी है. आपको बिजनेस सेटअप करने के लिए सभी जानकारी और मशिने हमारे पास उपलब्ध है. आपको बिजनेस मे आगे लेके जाना ही हमारा उद्देश है



YUKTIRAJ PVT LTD

ISO Certified Indian Company

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